

## **OPP Upper Board/ Membrane Replacement**

Tools Required: Phillips screwdriver

- 1) Switch unit to “off.”
- 2) Unplug power cord from outlet.
- 3) Remove console cable cover and disconnect console cable from the upper control board. (Fig 1)
- 4) Remove screws from the back of the console. (Fig 2 – Pg. 10 of 930T OM)
- 5) Remove screws from all sections of upper control board connected to the faceplate. (Fig 3 – Need picture of UCB)
- 6) Replace the upper board with a new one and make sure all the buttons on the new board match up with the corresponding holes on the faceplate.