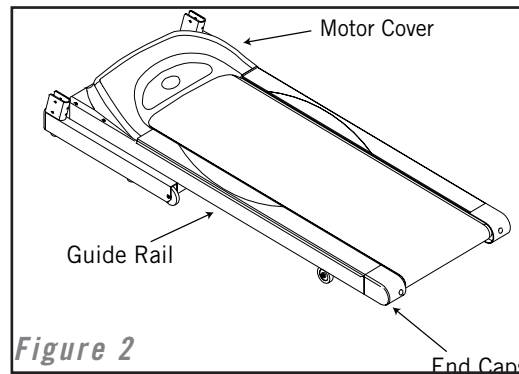
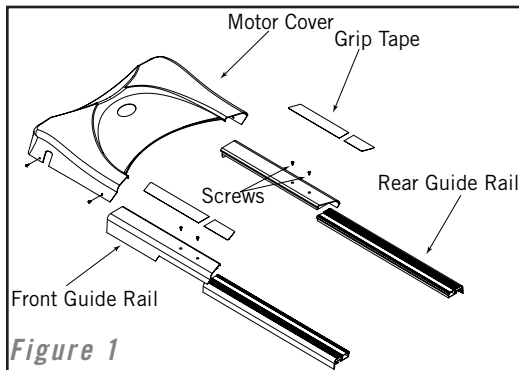


Running Belt/Deck Replacement

Tools Required:

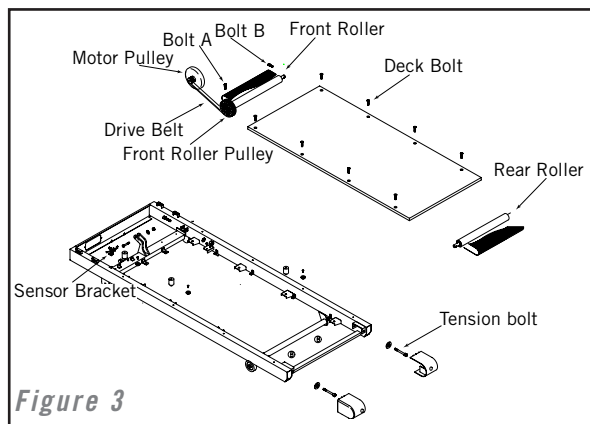
- Philips Screwdriver
- 4mm, 5mm, 6mm & 8mm Allen Wrenches
- 13mm Socket and Combination Wrench

Procedure:



1) Remove motor cover, rear roller end caps, and guide rails (Figures 1 & 2).

2) For models T61-T64, CST 3.5/4.5, DT650/850 and WT950 only: Peel off grip-tape stickers on front guide rail to expose the two screws underneath. Detach screws and remove front guide rail (Figure 1).



3) Detach tension bolts and remove the rear roller. (Figure 3)

4) Remove the speed sensor bracket.

5) Loosen or remove the front roller bolt A on drive belt side.

6) On the opposite side of the front roller, remove front roller bolt B.

7) Press against the drive belt and guide it towards the left until it is released from the front roller pulley, then remove front roller.

8) Detach deck bolts.



If you are only replacing the belt, then it is not necessary to remove all deck bolts. Remove left side or right side bolts instead and slide the running belt out.

9) Replace running belt and/or deck.

10) Tighten deck bolts.

11) Place Drive Belt around front roller.

12) Reinstall front roller.

13) Reattach drive belt to front roller and motor pulley.

14) Reinstall rear roller without fully tightening it.

15) Add silicon oil lubricant to deck.

16) Tighten rear roller to proper position.

17) Start up treadmill and run it to ensure proper belt tension and side-to-side belt tracking. If there is a problem with the belt tension or tracking, adjust the rear roller position.