

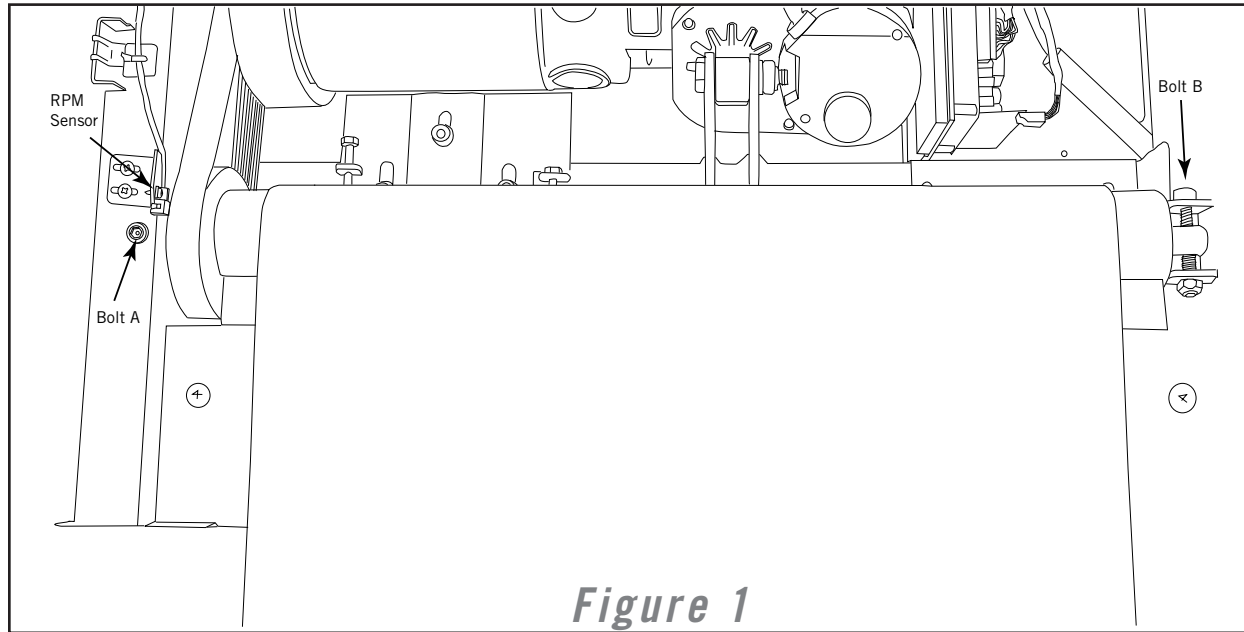
# Front Roller Replacement

## Tools Required:

- Philips Screwdriver
- 4mm, 6mm & 8mm Allen Wrenches
- 13mm & 14mm Socket and Combination Wrenches

## Procedure:

- 1) Turn off power to the treadmill and unplug power cord from wall outlet.
- 2) Remove motor cover and rear roller end caps.



**Figure 1**

- 3) Detach tension bolts and remove the rear roller.

### **IMPORTANT**

It is a good idea to note the position of the rear roller before removing it. For best results, place two removable marks on the left and right side of the deck and the running belt. When reinstalling the roller, match up the marks for proper tension.

- 4) Remove the speed sensor bracket.
- 5) Detach the front roller bolt A on drive belt side (Figure 1).
- 6) On the opposite side of front roller detach front roller bolt B (Figure 1).
- 7) Press against the drive belt and guide it towards the left until it is released from the front roller pulley and then remove front roller.
- 8) Install new front roller by attaching drive belt to roller drive belt pulley first, then reattaching bolts.
- 9) Reattach drive belt to motor pulley.
- 10) Reattach rear roller.
- 11) Start the treadmill, and run it to ensure proper belt tension and side-to-side belt tracking. If there is a problem with the belt tension or tracking, adjust the rear roller position.